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**D4271-011**  
**Job Sheet 202034**



**Part No:** D4271-011

**Job Qty:** 1 pcs

**Part Name:** Beam Assembly, Fwd



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/18/19

**Job Tracking No:**

**Due Date:** 11/15/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                                    |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------------------------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                             |
| 100   | Small Fab - 1               | 1 pcs | 11/15/19   |          | 0.00      | 0.35    | Small Fab - 1         |           | <b>DAS 58</b><br><b>9-89</b><br>NOV 19 2019 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |                                             |
|       |                             |       |            |          |           |         | Small Fab - 8         |           |                                             |
| 110   | QC 5                        | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | QC 5 - 10             |           | <b>DAS 81</b><br><b>9-89</b><br>NOV 19 2019 |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |                                             |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |                                             |
| 120   | Packaging 3-1 - Stock - B4B | 1 pcs | 11/15/19   |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |                                             |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                                             |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                                             |

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|                |       |          |           |                        |        |             |
|----------------|-------|----------|-----------|------------------------|--------|-------------|
|                |       |          |           | Packaging 3 - 4 - B4B  | ST475  |             |
|                |       |          |           | Packaging 3 - 5 - B4B  |        | 9-89        |
|                |       |          |           | Packaging 3 - 6 - B4B  |        |             |
|                |       |          |           | Packaging 3 - 7 - B4B  |        |             |
|                |       |          |           | Packaging 3 - 8 - B4B  |        |             |
|                |       |          |           | Packaging 3 - 9 - B4B  |        |             |
|                |       |          |           | Packaging 3 - 10 - B4B |        |             |
|                |       |          |           | Packaging 3 - 11 - B4B |        |             |
|                |       |          |           | Packaging 3 - 12 - B4B |        |             |
|                |       |          |           | Packaging 3 - 13 - B4B |        |             |
|                |       |          |           | Packaging 3 - 14 - B4B |        |             |
|                |       |          |           | Packaging 3 - 15 - B4B |        |             |
|                |       |          |           | Packaging 3 - 16 - B4B |        |             |
|                |       |          |           | Packaging 3 - 17 - B4B |        |             |
|                |       |          |           | Packaging 3 - 18 - B4B |        |             |
|                |       |          |           | Packaging 3 - 19 - B4B |        |             |
|                |       |          |           | Packaging 3 - 20 - B4B |        |             |
|                |       |          |           | Packaging 3 - 21 - B4B |        |             |
|                |       |          |           | Packaging 3 - 22 - B4B |        |             |
|                |       |          |           | Packaging 3 - 23 - B4B |        |             |
|                |       |          |           | Packaging 3 - 24 - B4B |        |             |
|                |       |          |           | Packaging 3 - 25 - B4B |        |             |
|                |       |          |           | Packaging 3 - 26 - B4B |        |             |
|                |       |          |           | Packaging 3 - 27 - B4B |        |             |
|                |       |          |           | Packaging 3 - 28 - B4B |        |             |
|                |       |          |           | Packaging 3 - 29 - B4B |        |             |
|                |       |          |           | Packaging 3 - 30 - B4B |        |             |
|                |       |          |           | Packaging 3 - 31 - B4B |        |             |
|                |       |          |           | Packaging 3 - 32 - B4B |        |             |
|                |       |          |           | Packaging 3 - 33 - B4B |        |             |
|                |       |          |           | Packaging 3 - 34 - B4B |        |             |
|                |       |          |           | Packaging 3 - 35 - B4B |        |             |
|                |       |          |           | Packaging 3 - 36 - B4B |        |             |
| 130 QC 21 - SA | 1 pcs | 11/15/19 | 0.00 0.00 | QC 21 - SA - 21        |        |             |
|                |       |          |           | QC 21 - SA - 70        | DAS 21 | NOV 20 2019 |
|                |       |          |           | QC 21 - SA - 53        | 9-89   |             |

Part Op 100 - (Small Fab)  
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)  
 120 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 130 - (QC21- Final Inspection - Work Order Release)

012990

## Job BOM

| Part / Item         | Component Name                | Quantity      | Operation         | Container  |
|---------------------|-------------------------------|---------------|-------------------|------------|
| AN3C12A ST309       | Bolt                          | 6 Ea (6 ea)   | 100-Small Fab - 1 | 5222462    |
| D4271-025           | End Fitting Assembly Fwd Beam | 1 pcs (1 ea)  | 100-Small Fab - 1 | 5230757    |
| D4275-1 ST463       | Fwd Beam                      | 1 pcs (1 ea)  | 100-Small Fab - 1 | 5231782    |
| MS21043-3 ST302     | Nut                           | 6 Ea (6 ea)   | 100-Small Fab - 1 | 5225321    |
| NAS1149C0332R ST408 | Washer (AN960C10L)            | 12 Ea (12 ea) | 100-Small Fab - 1 | Imp 644415 |

## Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 100-Small Fab - 1 | AN3C12A        | 6        | 147       | 0         |
|                   | D4271-025      | 1        | 0         | 0         |
|                   | D4275-1        | 1        | 3         | 0         |
|                   | MS21043-3      | 6        | 939       | 0         |
|                   | NAS1149C0332R  | 12       | 3,474     | 0         |

10/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. \_\_\_\_\_

### DEPARTMENT/PROCESS

|                |           |            |                     |             |
|----------------|-----------|------------|---------------------|-------------|
| Job: _____     | Skid-tube | Cross tube | Eng. (Non-AW)       | Engineering |
| Part No. _____ | Machining | Small Fab  | Prod. Eng. Coord.   | Water Jet   |
|                | Large Fab | Finishing  | Rec/Store/Packaging | Supplier    |
|                |           |            |                     | Quality     |

Date: \_\_\_\_\_ Sequence #: \_\_\_\_\_

QTY Affected: \_\_\_\_\_

MFR (QS1042)

### Disposition

### Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

### FAULT CATEGORY

|                              |                                 |                    |                   |
|------------------------------|---------------------------------|--------------------|-------------------|
| Pressure/Forced              | Contamination                   | Power Loss/Surge   | Positioned Wrong  |
| Bending                      | Misaligned/off center           | Folio/Program      | Outside Tolerance |
| Crushing                     | BOM/Route                       | Grain Direction    | Drawing           |
| Cracks                       | Broken/Damage/Defect            | Weld               | Finish            |
| Crimp/Kink/Ripple/Wave/Twist | Incomplete/Unclear Instructions | Wrong Stock Pulled | Part Lost/Missing |
| Marks/Chatter                | Drill Holes                     | Out of Sequence    | Misread           |
| Mislabeled                   | Fit/Function                    | Off-set/Set-up     |                   |

### Root Cause

|                       |  |
|-----------------------|--|
| Operator              |  |
| Manufacturing Process |  |
| Equip/Tooling         |  |
| Handling/Preservation |  |
| Material              |  |
| Product Improvement   |  |
| Process Improvement   |  |
| Human Factors         |  |

Other/Details: